TOTALPACKAGING
CUSTOMER DRIVEN SOLUTIONS

Delivery specifications

The document
- The cutting die drawing supplied by Total Packaging serves as the starting point in manufacturing the artwork.
  This cutting die drawing is normative and may absolutely not be adjusted.
- The specified registration colours must be implemented in the artwork.
- Leave fitted crosses, cutting symbols and registration block (if shown in the drawing) in 'Registration colour'.
- The cutting die drawing used (spot colours) is not to be included in the artwork.
- Convert ink and varnish notches (indicate in spot colour) to white -> C=0 M=0 Y=0 K=0, or leave blank in the artwork.
- The resolution must be at least 300 dpi for images. Do ensure that these resolutions apply to the size that is used in the layout.
- Images and files are to be supplied in CMYK and/or PMS colours.
- Document is to be supplied on 1 page with cutting symbols, fitted crosses and registration block (in registration colour) and at least 3 mm overfill.
- All of the fonts used (screen- and printer fonts, as well as the fonts used in the EPS-files) must be enclosed in the PDF and/or supplied.
- Printing files are to be delivered without trapping.
- The maximum ink coverage to prevent stains is 280%. (The ink coverage is the total percentage of colour that you use in your colour build-up).

Programmes
Documents received as PDF (PDF, Adobe Acrobat DC)

Adaptation printing result
We can print out colour-fast Epson proofs with a predictable result for the printing presses. The Epson proofs come close to the PMS colours, we use a calibrated PMS spectrum when printing. If no stamped, colour-fast prints and/or proofs are delivered, then the 4 primary colours will be run on standard densities, PMS colours in accordance to the calibrated PMS colour spectrum.

File Transfer
- E-mail: see contact information, or the appropriate colleague in the sales department.Data limit plus minus 10MB
- Wetransfer www.wetransfer.com / Datalimit 2GB

Technical Specifications
Printing process:	Offset
Nnumber of colours in 1 passage:	5 + dispersion lacquer
Total ink coverage area:	280%
Minimal line thickness positive:	0.12 mm
Minimal line thickness negative:	0.18 mm
Positive text (sanserif):	4 ptn
Positive text (with serif):	5 ptn
Negative text (sanserif):	6 ptn
Negative text (with serif):	7 ptn
Overfill:	3.0 mm
Minimal size Bar code:	80%

Should you have any questions after the method of delivery, then please contact us.

TOTAL PACKAGING BV

Industrieweg 6, 3846 BC Harderwijk (NL) Tel: +31 (0)341 23 20 00 Fax: +31(0)341 23 20 99
info@totalpackaging.nl www.totalpackaging.nl CoC 08172070 VAT No. NL 8191.22.245.B.01